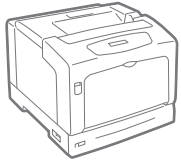


Phaser® 7100
Service Manual



Phaser® 7100

Service Manual

Xerox Internal-Use Only



Parts List

5

In this chapter...

- [Serial Number Format](#)
- [Using the Parts List](#)
- [General Overview](#)
- [Parts List](#)
- [Xerox Supplies and Accessories](#)

Serial Number Format

Changes to Xerox products are made to accommodate improved components as they become available. It is important when ordering parts to include the following information:

- Component's part number
- Product type or model number
- Serial Number of the printer

The serial numbers are only reset to the starting serial number when the ending serial number is reached. At that time the revision digit will be rolled. Serial numbers below 10001 are reserved for XOG Final Integration Center (FIC) sites if reserialization is needed.

The serial numbers are only reset to the starting serial number when the ending serial number is reached. At that time the revision digit will be rolled. Serial numbers below 10001 are reserved for XOG Final Integration Center (FIC) sites if reserialization is needed.

Note: Not all of the serial number will be used. This is a buffer in case additional units are built by Fuji Xerox for each model of printer during pre-production.

110V Engine Format

The nine-digit serial number has the following format:

- **PPPSSSSSS**
- **PPP** = Three digit alphanumeric product code
- **SSSSSS** = Six digit numeric serial number

Table 1: 110V Engine Format

Product	Product Code	Starting Serial Number	Ending Serial Number
Pre-Production (PP)			
7100_DN, 110V Engine	XP6	002501	002700
Mass Production (MP)			
7100_DN, 110V Engine	XP6	003201	012500
* Not all of the serial numbers will be used. This is a buffer in case additional units are built by FX during pre-production * Serial numbers between 002701 - 003200 are reserved for XOG FIC sites if reserialization is needed. A serial number break or a new serial number range will be provided when a major product change occurs.			

220V Engine Format

- MMMSSSSSc
- **MMM** = Manufacturing Location Code, 3 digit numeric code
- **SSSSSS** = Six digit numeric serial number
- **c** = check digit

Table 2: 220V Engine Format

Product	Product Code	Manufacturing Location Code	Starting Serial Number	Ending Serial Number
Pre-Production (PP)				
7100V_N, 220V Engine	XP7	333	012501	012630
7100V_DN, 220V Engine	XP7	333	012631	012700
Mass Production (MP)				
7100V_N, 220V Engine	XP7	333	012701	028820
7100V_DN, 220V Engine	XP7	333	028821	037500
* Not all of the serial numbers will be used. This is a buffer in case additional units are built by FX during pre-production.				

Examples

110V Printer

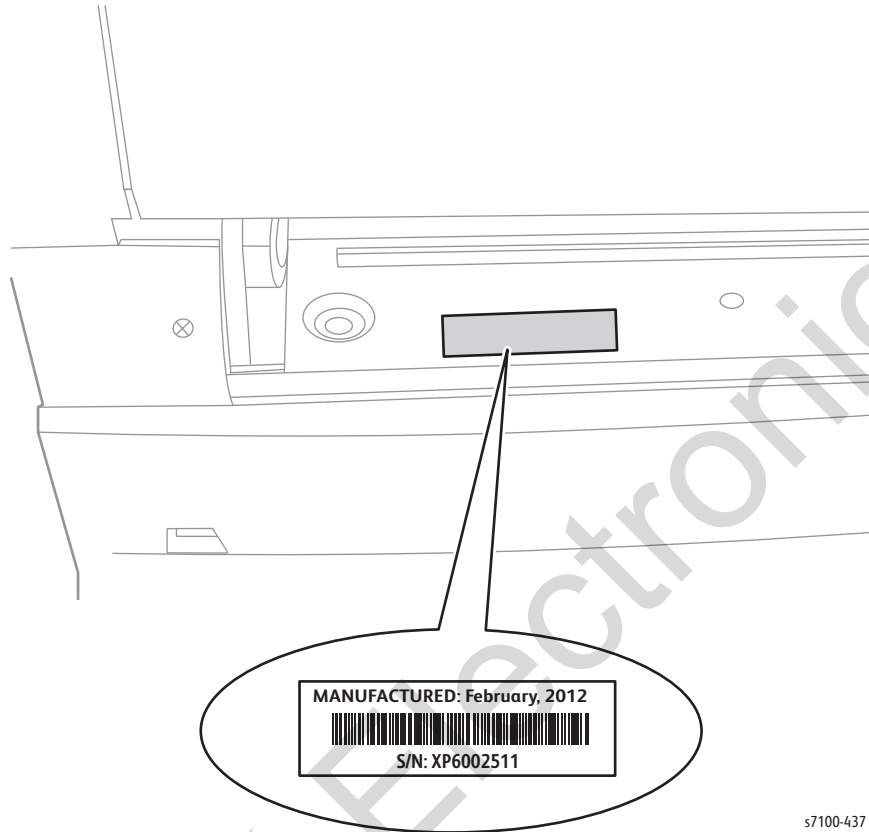
- **XP6005005**: Xerox Serial Number
- Product code for 110V printer = **XP6**
- Serial number for 7100_DN = 005005

220V Printer

- **3330157363**
- Manufacturing location code for 220V printer = **333**
- Serial number for 7100V_N = 015736
- Check digit = 3

Serial Number Location and Layout

The serial number label is located on the printer frame underneath Tray 1.



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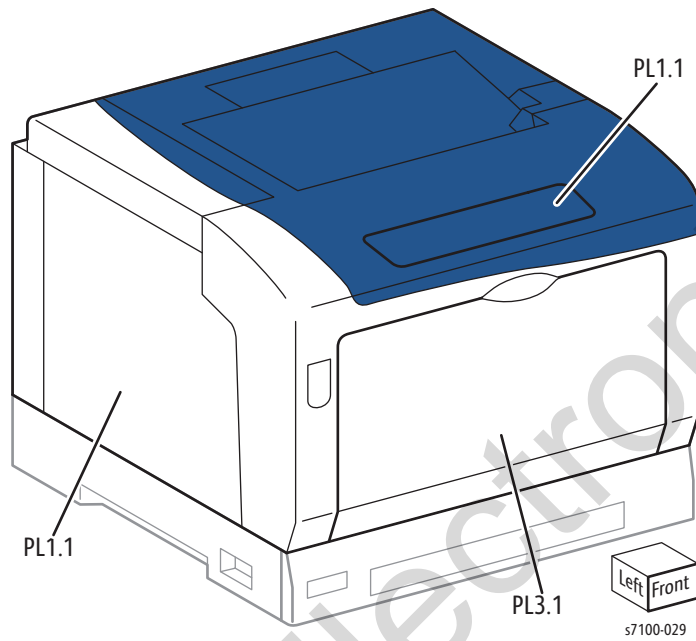
Using the Parts List

- ID No.: The callout number from the exploded part diagram.
- Name/ Description: The name of the part to be ordered and the number of parts supplied per order.
- Part Number: The material part number used to order that specific part.
- Parts identified throughout this manual are referenced PL#.#.#; For example, PL3.1.10 means the part is item 10 of Parts List 3.1.
- A black triangle preceding a number followed by a parenthetical statement in an illustrated parts list means the item is a parent assembly, made up of the individual parts called out in parentheses.
- The notation “with X~Y” following a part name indicates an assembly that is made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
- The notation “J1<>J2 and P2” is attached to a wire harness. It indicates that connector Jack 1 is attached to one end of the wire harness and connector J2 is attached to the other end that is plugged into P2.

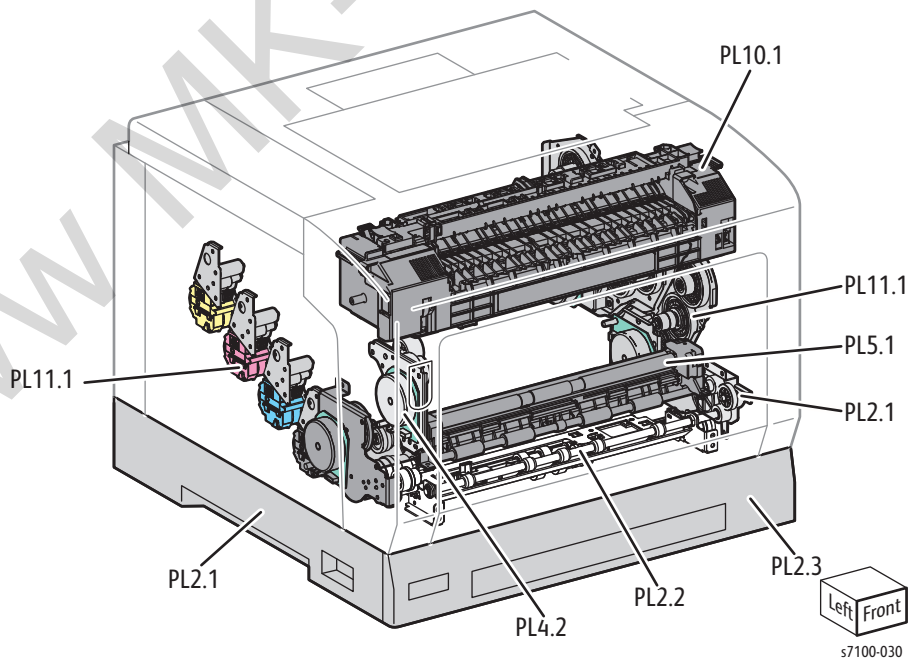
Note: Only parts showing part numbers are available for ordering by support. Parts not showing part numbers are available on the parent assembly.

General Overview

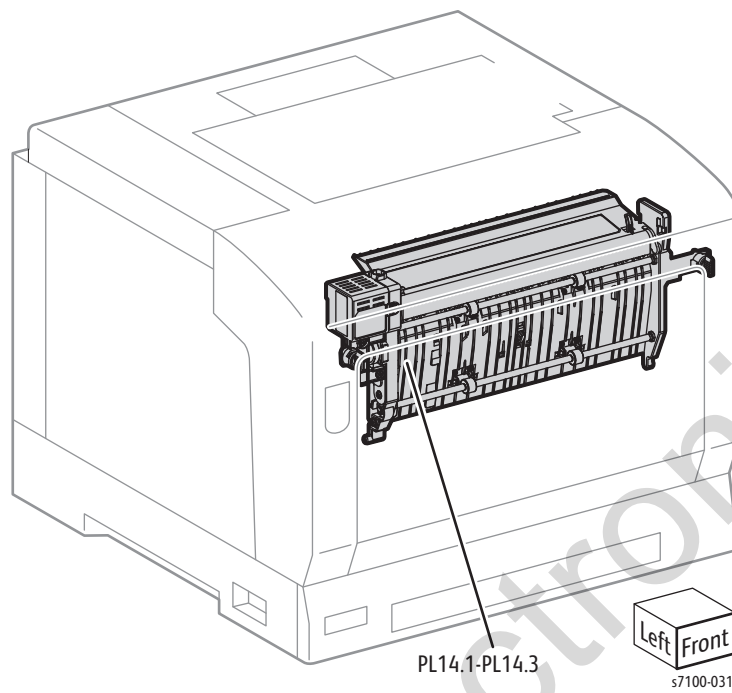
Cover



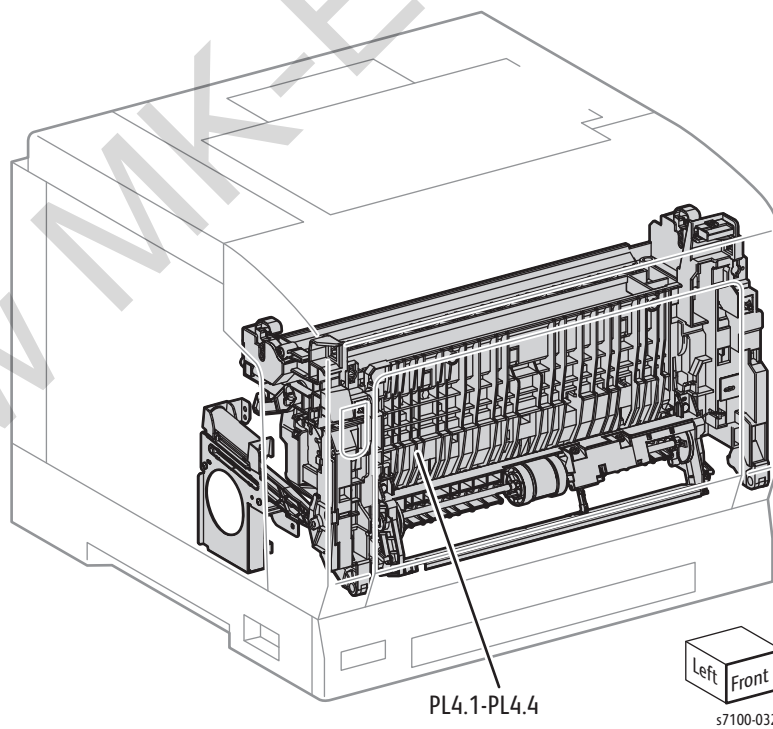
Fuser, Drive, Tray, Frame, Registration



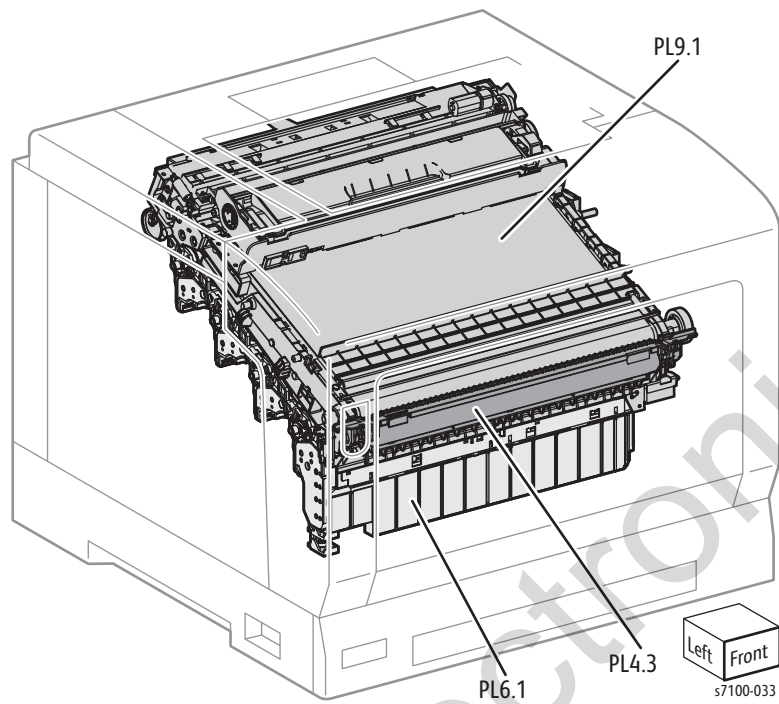
Duplex



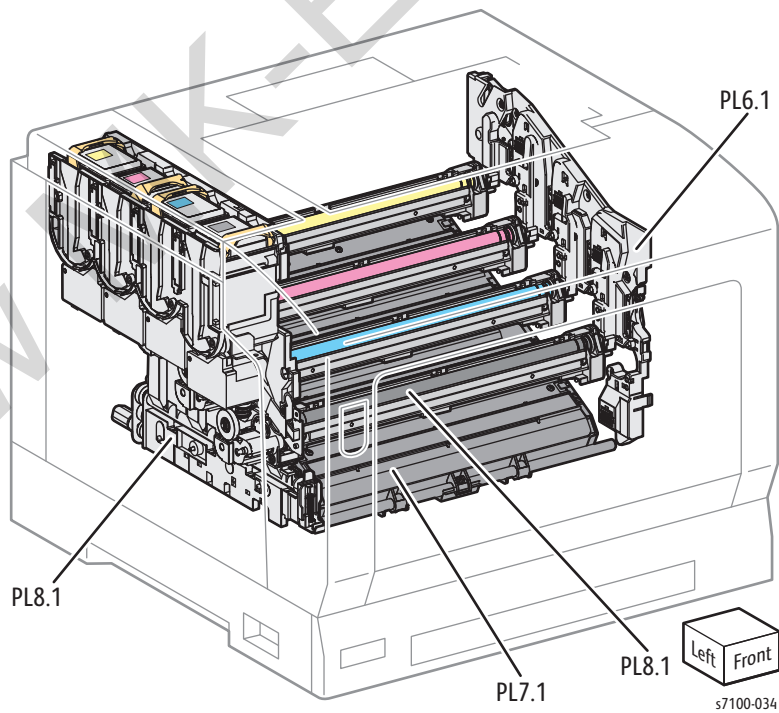
Frame



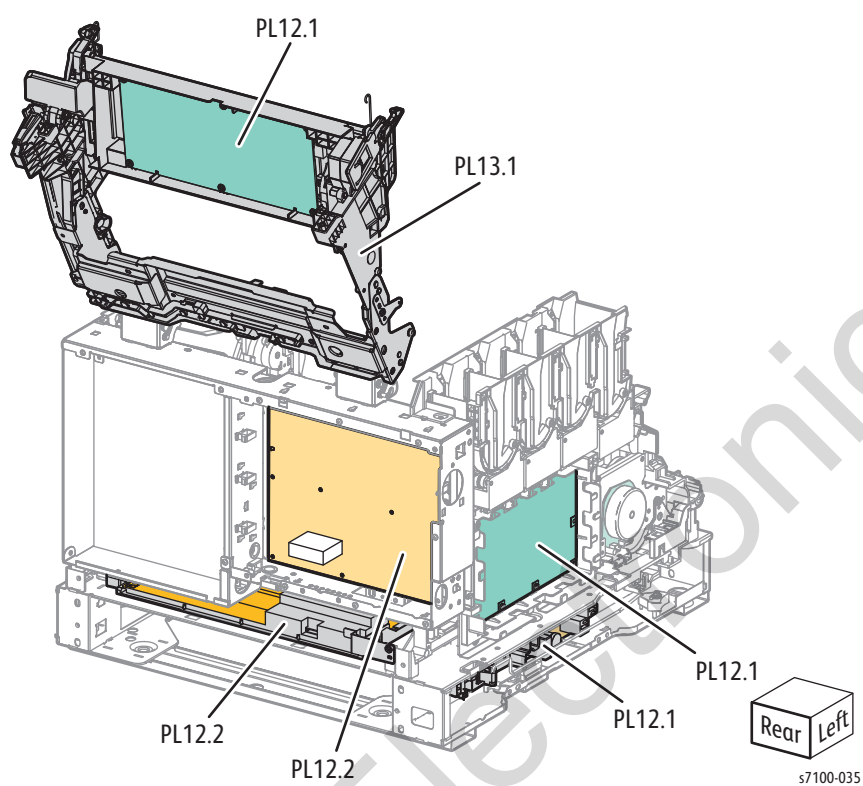
Xerographics, Frame, Transfer



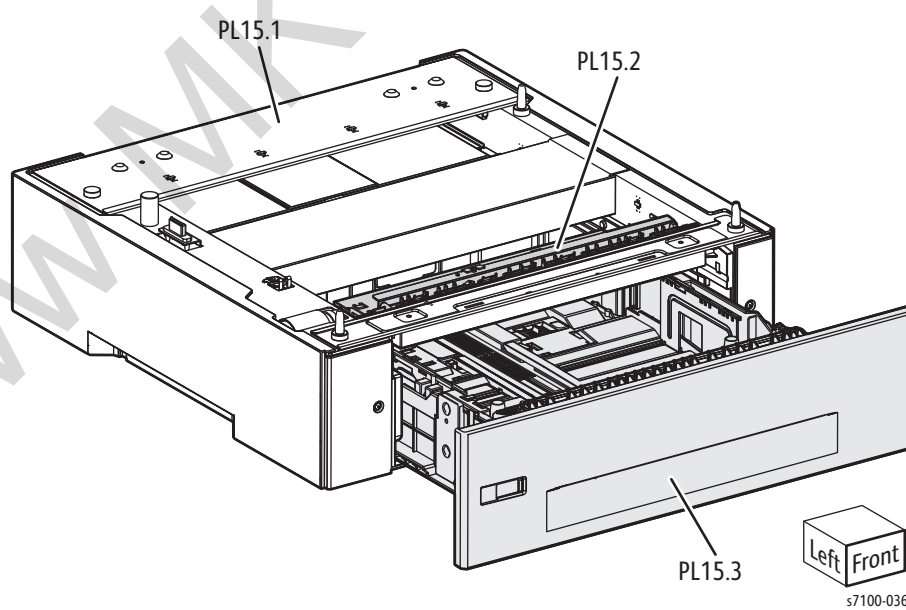
Xerographics, ROS, Development



Electrical, Frame

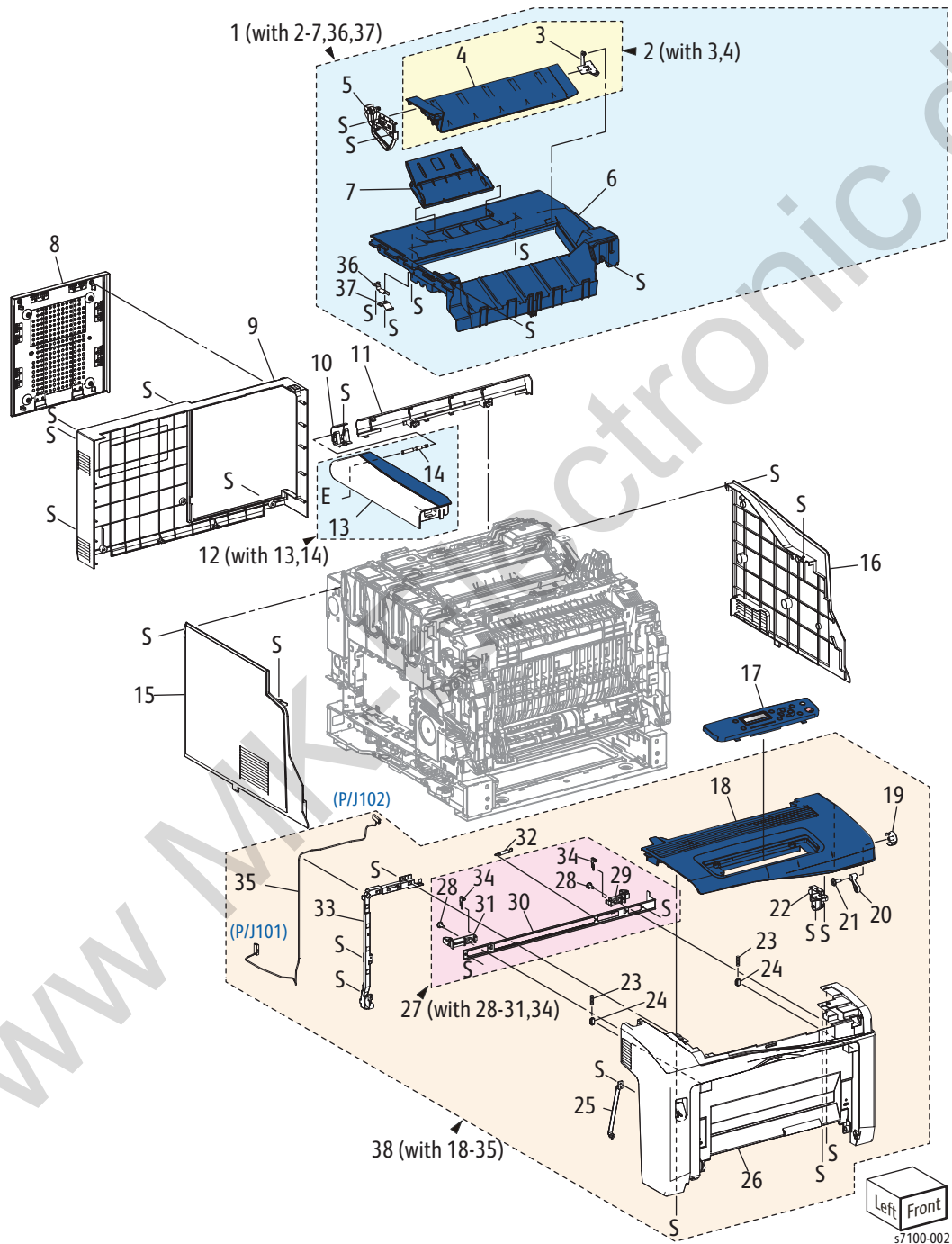


550-Sheet Feeder



Parts List

Parts List 1.1 Cover



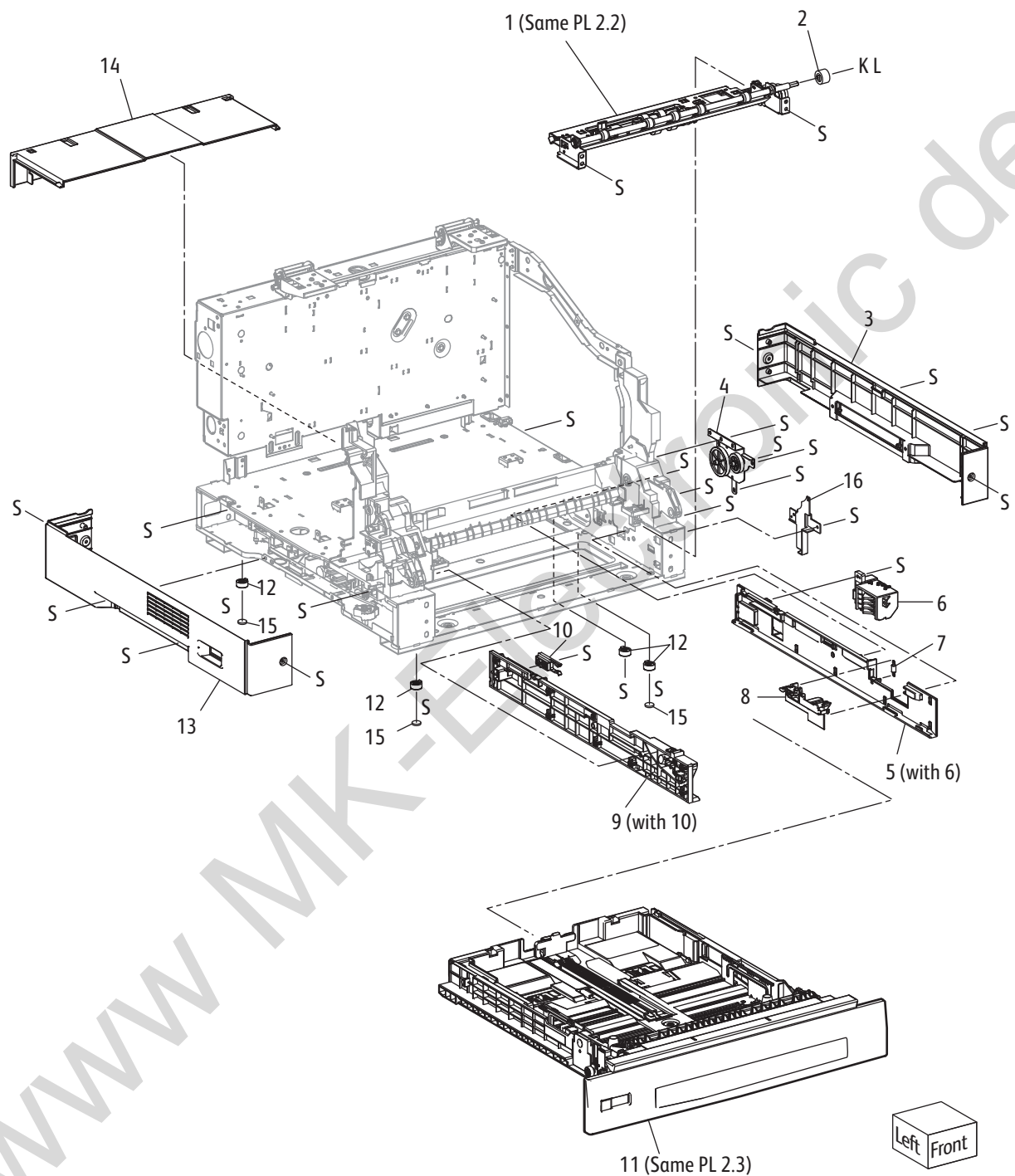
Parts List 1.1 Cover

Item	Description	Part Number
1.	Cover Assembly Top (with 2-7, 36, 37) (REP 1.1 Top Cover Assembly on page 4-9)	848K28787
2.	Waste Cover Assembly (with 3-4) (REP 1.2 Waste Cover Assembly on page 4-12)	
3.	Right Waste Cover Plate Assembly	
4.	Top Waste Cover	
5.	Left Waste Cartridge Arm (REP 1.3 Left Waste Cartridge Arm on page 4-15)	
6.	Main Top Cover	
7.	Extension Cover Assembly (REP 1.4 Extension Cover Assembly on page 4-18)	
8.	I/P PWB Cover Assembly (REP 1.5 Image Processor (I/P) PWB Cover Assembly on page 4-19)	848K73020
9.	Rear Cover (REP 1.6 Rear Cover on page 4-20)	848E39663
10.	Toner Cartridge Hinge Cover (REP 1.7 Toner Cartridge Hinge Cover on page 4-21)	848E47262
11.	Rear Upper Cover (REP 1.8 Rear Upper Cover on page 4-22)	848E41131
12.	Toner Cartridge Cover Assembly (with 13,14) (REP 1.9 Toner Cartridge Cover Assembly on page 4-24)	848K73030
13.	Toner Cartridge Cover	
14.	Toner Cartridge Shaft	
15.	Left Side Cover (REP 1.10 Left Side Cover on page 4-25)	848E39622
16.	Right Side Cover (REP 1.11 Right Side Cover on page 4-27)	848K42043
17.	Control Panel (Panel Assembly) (REP 1.12 Control Panel Assembly on page 4-29)	848K73000
18.	Top Front Cover	
19.	Front Lever Cover	
20.	Lock Latch Lever	
21.	Flange Screw	
22.	Interlock Actuator Assembly	
23.	Bypass Tray Stopper Spring (REP 1.13 Bypass Tray Stopper Spring/Stopper on page 4-30)	
24.	Bypass Tray Stopper (REP 1.13 Bypass Tray Stopper Spring/Stopper on page 4-30)	

Parts List 1.1 Cover (Continued)

Item	Description	Part Number
25.	Front Cover Strap	
26.	Front Cover	
27.	Front Latch Assembly (with 28-31, 34) (REP 1.14 Front Latch Assembly and Latch Spring on page 4-33)	
28.	Flange Screw	
29.	Right Front Latch	
30.	Front Latch Plate	
31.	Left Front Latch	
32.	Latch Spring (REP 1.14 Front Latch Assembly and Latch Spring on page 4-33)	
33.	Harness Guide	
34.	ER Latch Stopper	
35.	Control Panel (UI) Harness Assembly	
36.	Waste Arm Support	
37.	Waste Cover Hinge Spring	
38.	Front Cover Assembly (with 18-35) (REP 1.15 Front Cover Assembly on page 4-35)	604K76943

Parts List 2.1 250-Sheet Feeder (1 of 2)

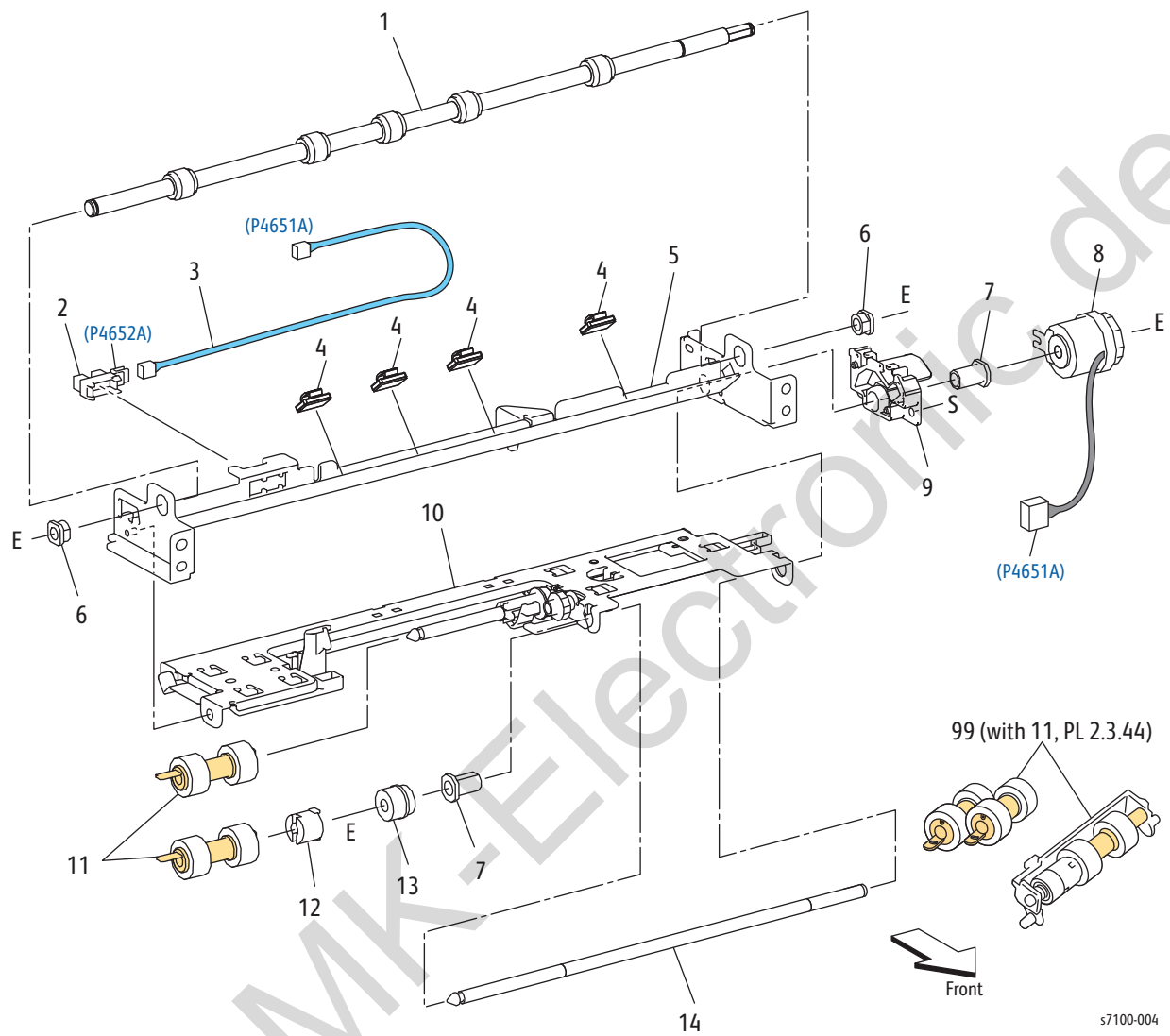


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Parts List 2.1 250-Sheet Feeder (1 of 2)

Item	Description	Part Number
1.	Feeder Assembly (with PL 2.2) (REP 2.1 Feeder Assembly on page 4-37)	059K65242
2.	Right Turn Gear Assembly (REP 2.2 Right Turn Gear Assembly on page 4-39)	007K16930
3.	Right Feeder Cover 250 (REP 2.3 Right Feeder Cover on page 4-40)	848E42760
4.	Right Turn Bracket Assembly (REP 2.4 Right Turn Bracket Assembly on page 4-41)	068K69391
5.	Right Tray Guide Assembly 250 (with 6) (REP 2.5 Right Tray Guide Assembly on page 4-42)	
6.	Size Switch Holder Assembly (REP 2.6 Size Switch Holder Assembly on page 4-43)	019K07952
7.	Nudger Spring	
8.	Protect Cover Assembly (REP 2.7 Protect Cover Assembly on page 4-44)	
9.	Left Tray Guide Assembly 250 (with 10) (REP 2.8 Left Tray Guide Assembly on page 4-47)	
10.	Tray Stopper (REP 2.9 Tray Stopper on page 4-48)	803E12630
11.	Tray Assembly 250 (with PL 2.3)	050K69895
12.	Foot	
13.	Left Feeder Cover 250 (REP 2.10 Left Feeder Cover on page 4-49)	848E42190
14.	Tray Cover (REP 2.11 Tray Cover on page 4-50)	848E42770
15.	Rubber Foot	
16.	Front Harness Cover	

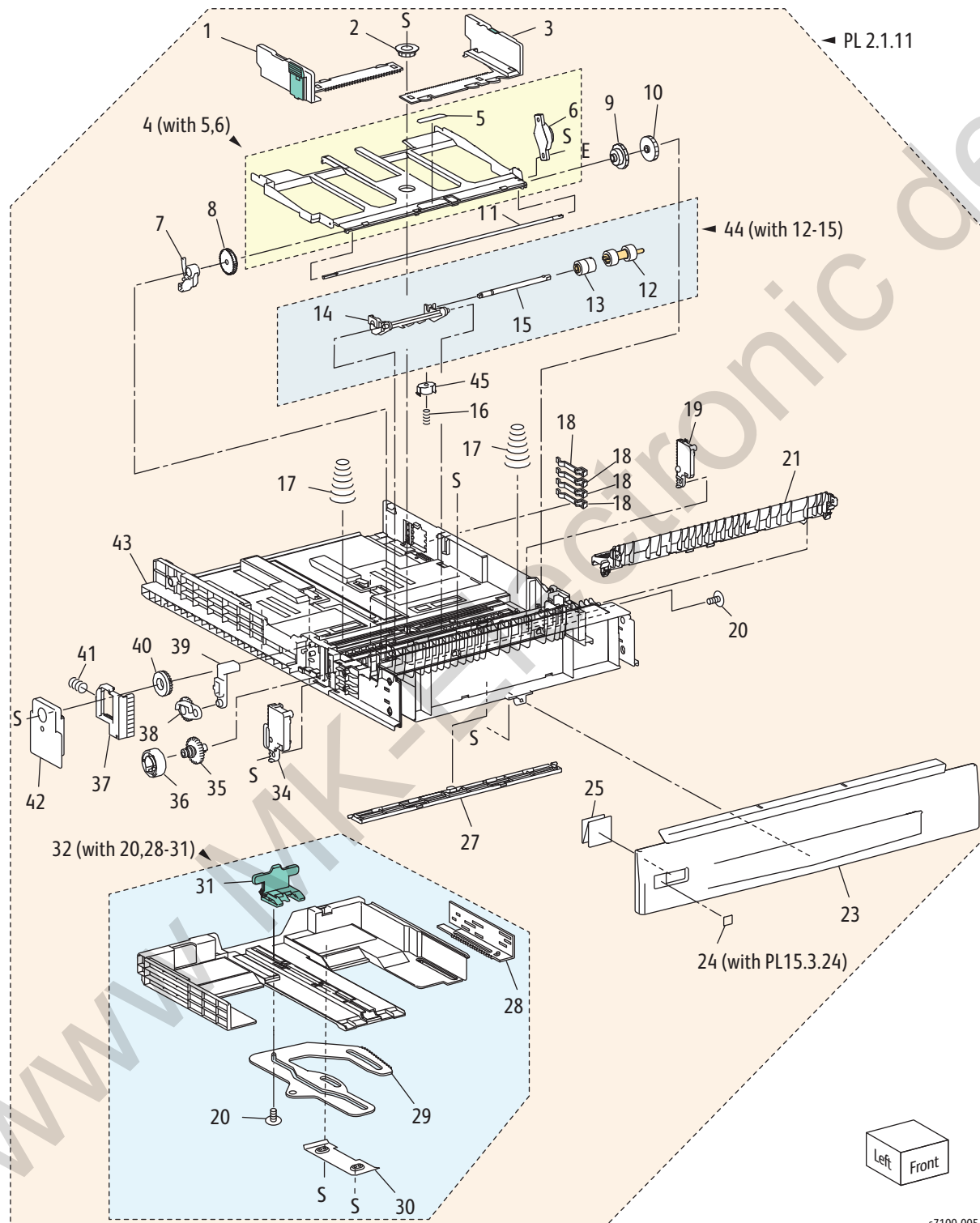
Parts List 2.2 250-Sheet Feeder (2 of 2)



Parts List 2.2 250-Sheet Feeder (2 of 2)

Item	Description	Part Number
1.	Turn Roller Assembly (IOT) (REP 2.12 Turn Roller Assembly on page 4-51)	
2.	No Paper Sensor 250 (REP 2.13 No Paper Sensor on page 4-52)	130E87280
3.	Feeder Harness Assembly	
4.	Clamp	
5.	Retard Chute Assembly 250	
6.	Bearing	
7.	Nudger Bearing	
8.	Feed Roller Clutch (Paper Handling Clutch Assembly 250) (REP 2.14 Feed Roller Clutch on page 4-53)	121K45670
9.	Top Right Retard Holder	
10.	Nudger Support Assembly	
11.	Feed Roller (REP 2.15 Feed Roller/ Retard Roller Assembly on page 4-54)	Included with Tray 1 Feed Roller Kit (see PL 2.2.99)
12.	Oneway Feed Clutch	
13.	Oneway Nudger Clutch	
14.	Feed Shaft	
99.	Tray 1 Feed Roller Kit (with 11, PL 2.3.44) (REP 2.15 Feed Roller/ Retard Roller Assembly on page 4-54)	604K78861

Parts List 2.3 Tray 1 (250)



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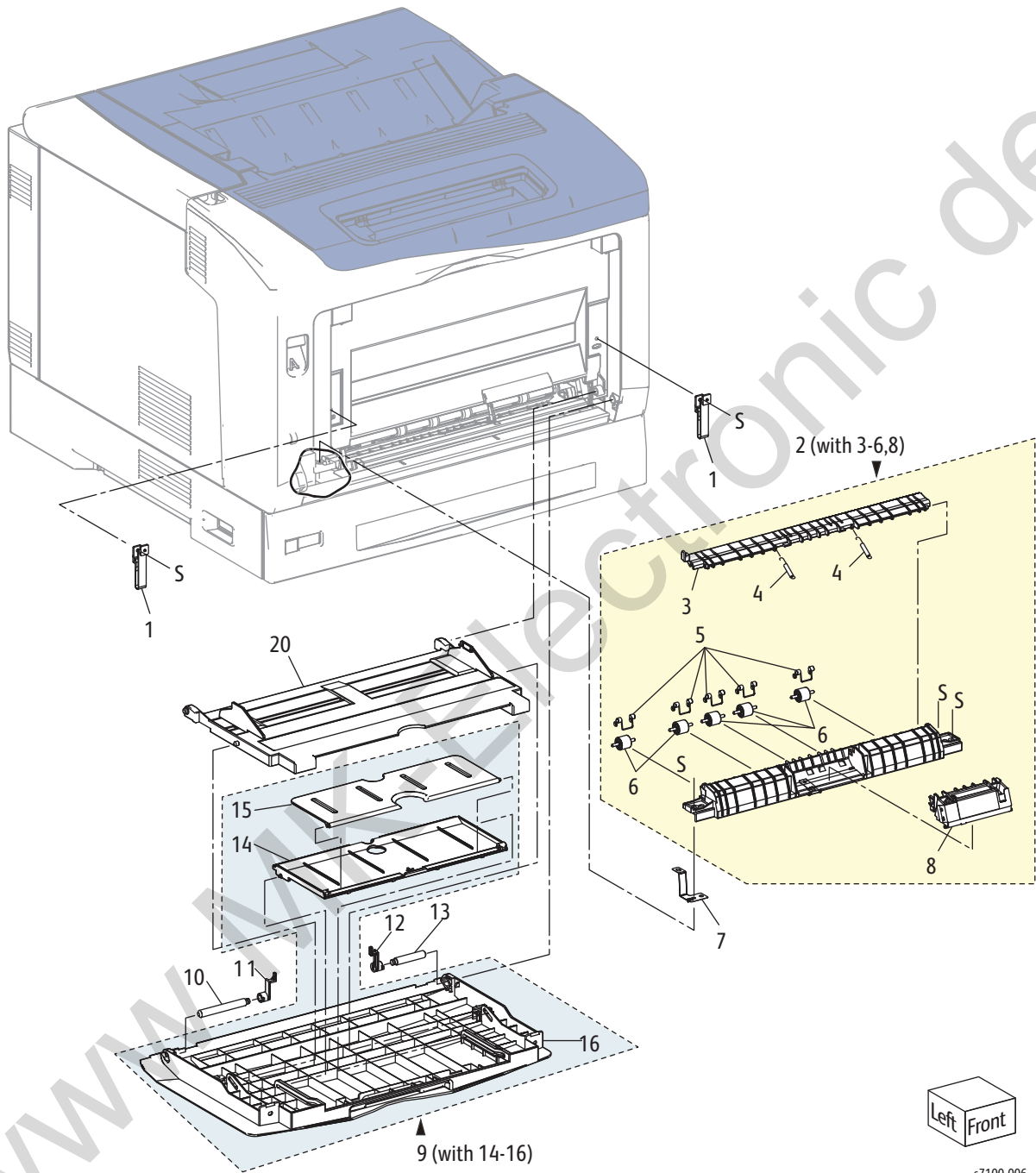
Parts List 2.3 Tray 1 (250)

Item	Description	Part Number
1.	Left Side Guide (REP 2.16 Left Side Guide/ Right Side Guide on page 4-57)	
2.	Pinion Gear	
3.	Right Side Guide (REP 2.16 Left Side Guide/ Right Side Guide on page 4-57)	
4.	Bottom Plate Assembly (with 5, 6) (REP 2.17 Bottom Plate Assembly on page 4-59)	
5.	PB Pad	
6.	Bottom Damper 550	
7.	PB Stopper	
8.	Bottom Lock Oneway Gear	
9.	Bottom Damper Oneway Gear	
10.	Left PB Gear	
11.	PB Shaft	
12.	Feed Roller	
13.	Z Retard Friction Clutch (REP 2.18 Retard Friction Clutch on page 4-61)	
14.	Retard Holder	
15.	Tray Retard Shaft	
16.	Retard Spring (REP 2.19 Retard Spring on page 4-62)	
17.	Bottom Up Spring 250	
18.	Size Actuator	
19.	Z Gear Lock Plate 250	
20.	Tapping Screw	
21.	Retard Chute	
22.	-----	
23.	Tray Handle 250	
24.	Tray Number Label Kit (with PL 15.3.24)	604K59300
25.	Paper Size Card	
26.	-----	
27.	Bottom Chute Cover	

Parts List 2.3 Tray 1 (250) (Continued)

Item	Description	Part Number
28.	Size Rack	
29.	Sector Gear Assembly	
30.	Exit Cover	
31.	End Guide Assembly 250 (REP 2.20 End Guide Assembly on page 4-64)	
32.	Exit Housing Assembly 250 (with 20, 28-31) (REP 2.21 Exit Housing Assembly on page 4-66)	
33.	-----	
34.	Left Lock Plate Rack 250	
35.	Right PB Gear	
36.	PB Roller	
37.	Z Bottom Lock Rack 250	
38.	Bottom Lever Lock Gear	
39.	Bottom Lock Lever	
40.	Bottom Lock Pinion Gear	
41.	Bottom Lock Spring	
42.	Bottom Up Cover 250	
43.	Base Housing 250	
44.	Separator Holder Assembly (with 12-15)	Included with Tray 1 Feed Roller Kit (see PL 2.2.99, page 5-15)
45.	Separator Spring Holder	

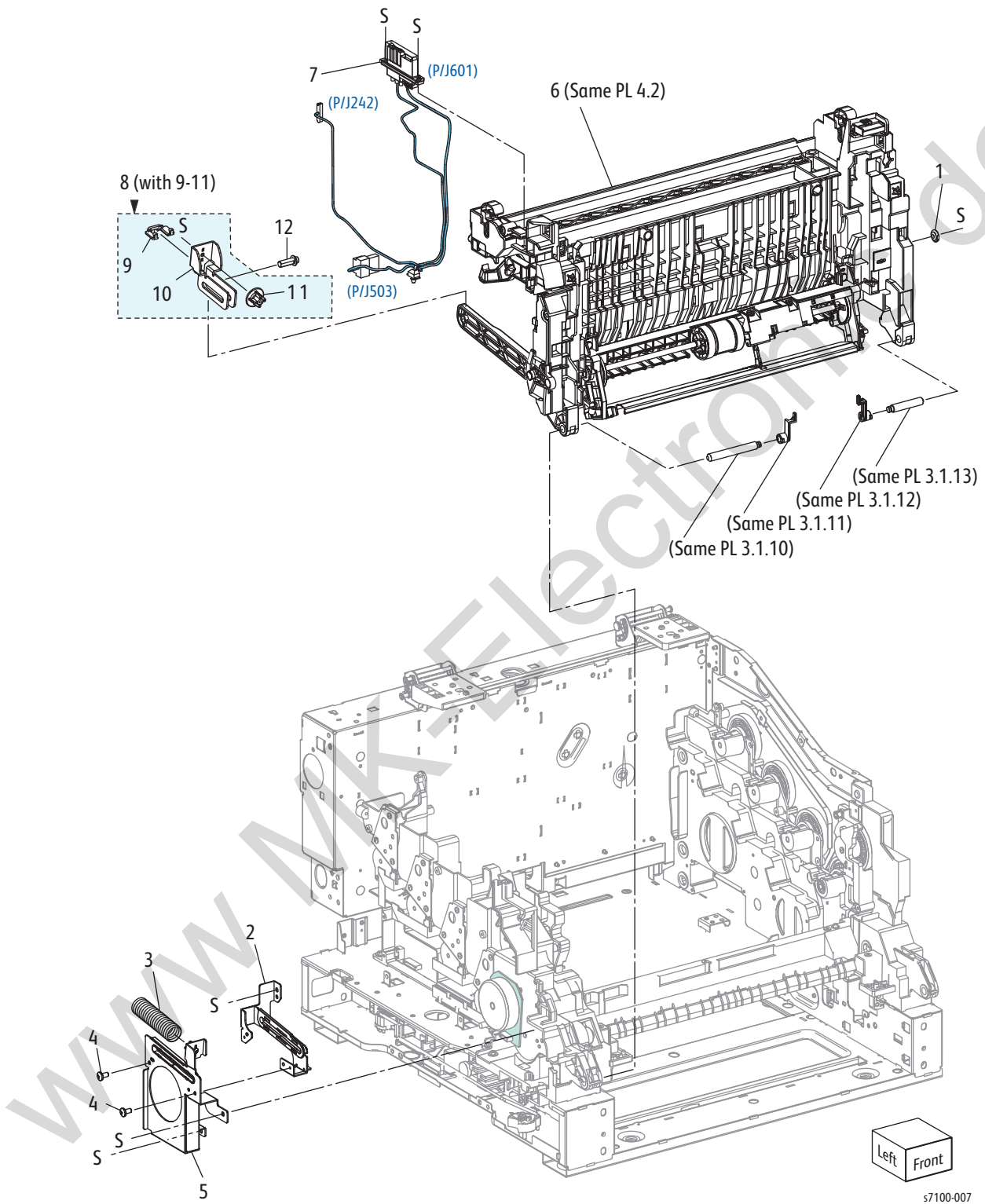
Parts List 3.1 Bypass Tray



Parts List 3.1 Bypass Tray

Item	Description	Part Number
1.	Bypass Tray Strap	
2.	Bypass Tray Frame Assembly (with 3-6, 8) (REP 3.1 Bypass Tray Frame Assembly on page 4-69)	
3.	Turn Swing Chute	
4.	Swing Chute Spring	
5.	Tray Pinch Turn Spring	
6.	Tray Pinch Turn Roller	
7.	Bypass Tray F Earth Plate	
8.	Separator Retard Holder Assembly (REP 3.2 Separator Retard Holder Assembly on page 4-70)	604K76880
9.	Bypass Tray Cover Assembly (with 14-16) (REP 3.3 Bypass Tray Cover Assembly/ Exit 1 Cover/ Exit 2 Cover on page 4-71)	848K33510
10.	Left Pin	
11.	Left Bypass Tray Cover Lock (REP 3.4 Left/ Right Bypass Tray Cover Lock on page 4-72)	803E04600
12.	Right Bypass Tray Cover Lock (REP 3.4 Left/ Right Bypass Tray Cover Lock on page 4-72)	803E04610
13.	Right Pin	
14.	Exit 1 Cover	
15.	Exit 2 Cover	
16.	Bypass Tray Cover	
17.	-----	
18.	-----	
19.	-----	
20.	Bypass Tray Assembly (REP 3.5 Bypass Tray Assembly on page 4-73)	050K69881

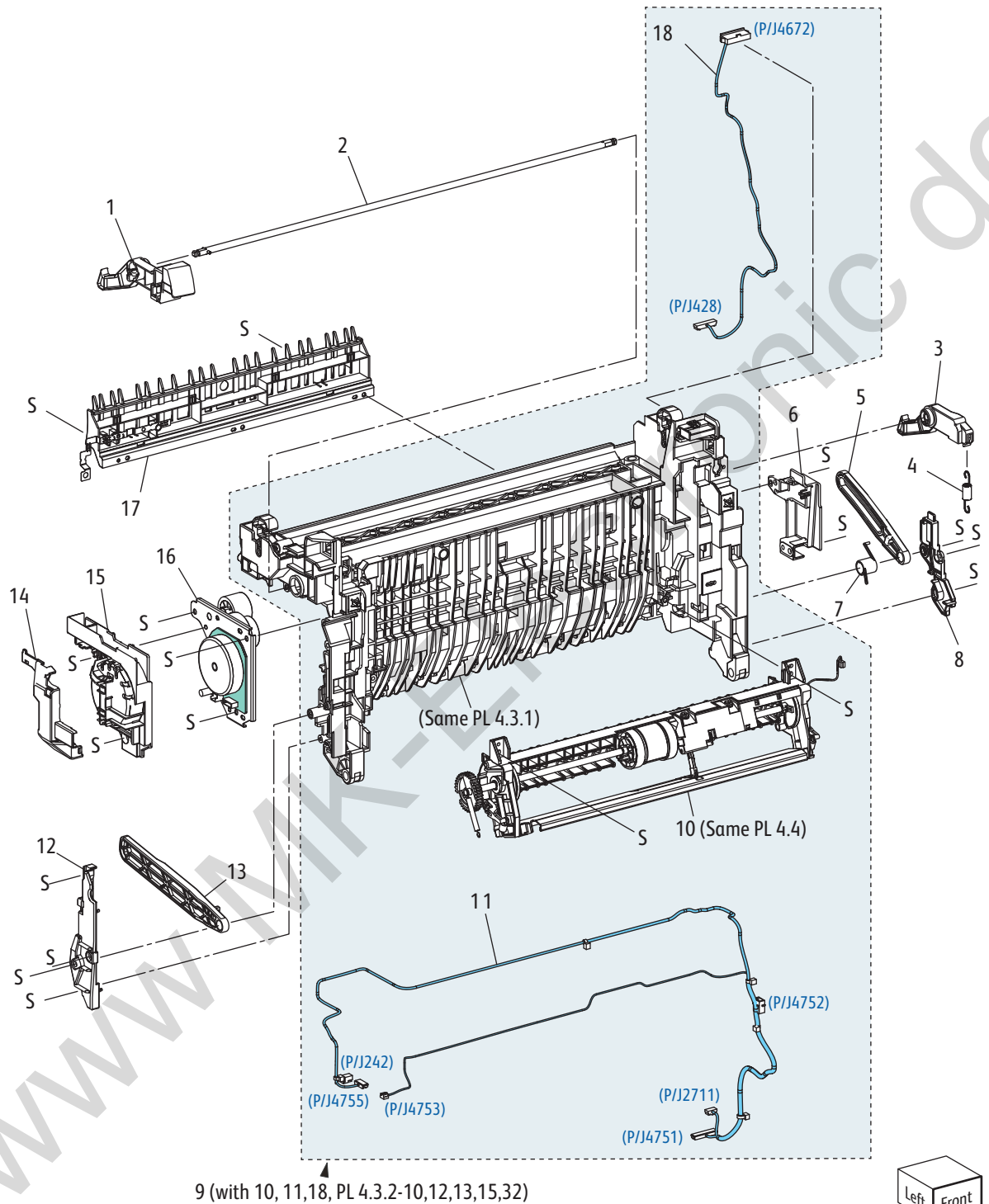
Parts List 4.1 Front Frame (1 of 4)



Parts List 4.1 Front Frame (1 of 4)

Item	Description	Part Number
1.	Front Arm Cap	
2.	Base Bracket Assembly	
3.	Damper Spring	
4.	Screw (M3 x 6B)	
5.	Rail Bracket Assembly	
6.	Front Frame Assembly Kit (same with PL 4.2 w/o 19-23) (REP 4.1 Front Frame Assembly on page 4-74)	
7.	DRW Fuser Harness Assembly (110V) (REP 4.2 DRW Fuser Harness Assembly on page 4-80)	962K75021
	DRW Fuser Harness Assembly (220V)	962K91000
8.	Slide Bracket Assembly (with 9-11) (REP 4.3 Slide Bracket Assembly/ Slide Guide on page 4-87)	
9.	Slide Guide (REP 4.3 Slide Bracket Assembly/ Slide Guide on page 4-87)	
10.	Slide Support Bracket	
11.	Spring Holder	
12.	Support Pin	

Parts List 4.2 Front Frame (2 of 4)

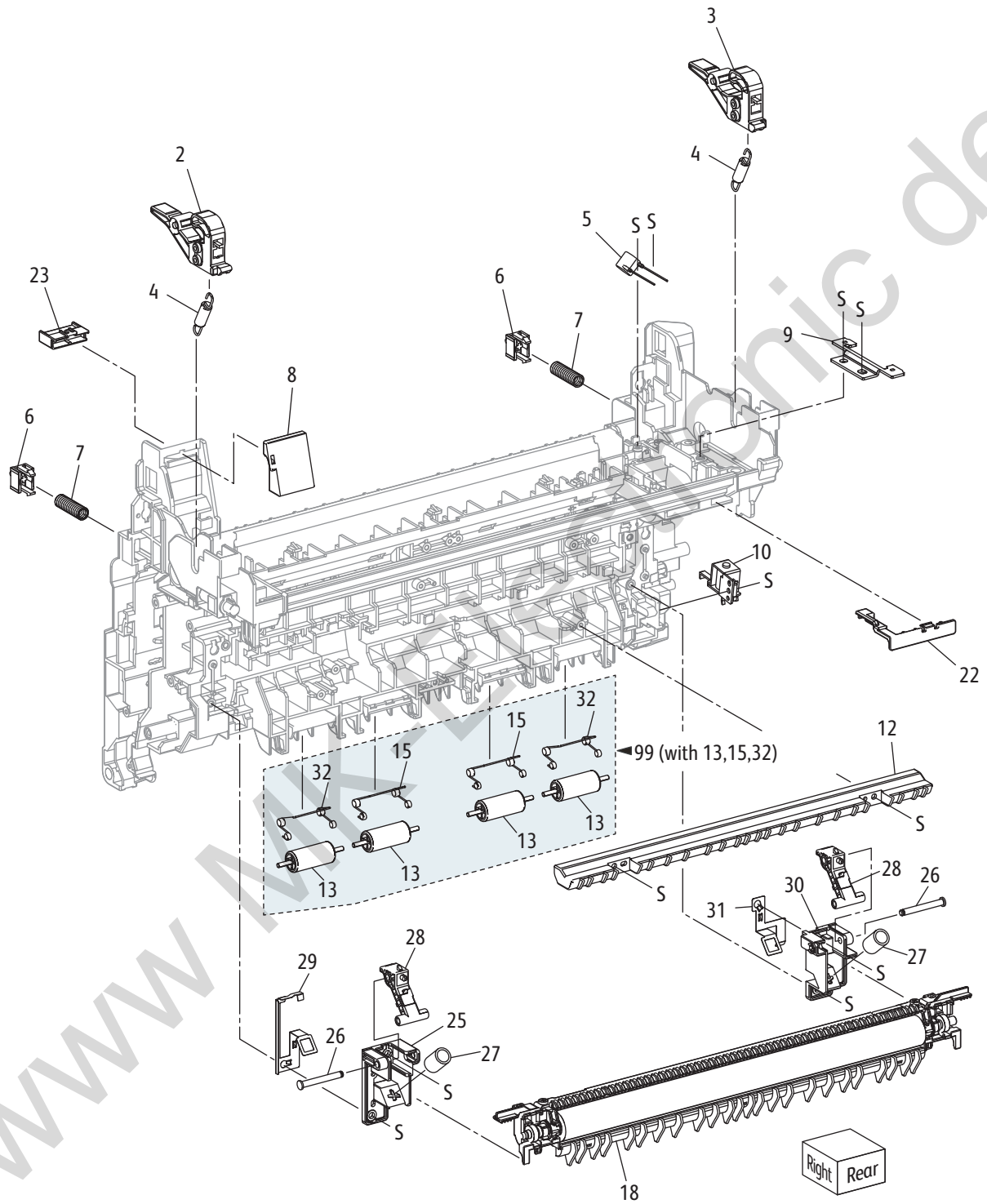


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Parts List 4.2 Front Frame (2 of 4)

Item	Description	Part Number
1.	Left Latch Lever (REP 4.4 Right/ Left Latch Lever, Latch Spring on page 4-89)	
2.	Lever Shaft Assembly	
3.	Right Latch Lever (REP 4.4 Right/ Left Latch Lever, Latch Spring on page 4-89)	
4.	Latch Spring (REP 4.4 Right/ Left Latch Lever, Latch Spring on page 4-89)	
5.	Front Right Support Arm	
6.	Right Harness Cover	
7.	Right Arm Spring	
8.	AC Harness Cover	
9.	Front Frame Sub Assembly (with 10, 11, 18, PL 4.3.2-10, 12, 13, 15, 32) (REP 4.5 Front Frame Sub Assembly on page 4-91)	604K76861
10.	Bypass Tray Feed Frame Assembly (all of PL 4.4) (REP 4.6 Bypass Tray Feed Frame Assembly on page 4-97)	
11.	Front Harness Assembly	
12.	AC Cover	
13.	Front Left Support Arm	
14.	Fuser Motor Harness Cover	
15.	D Gear Cover	
16.	Fuser Drive Assembly (REP 4.7 Fuser Drive Assembly on page 4-99)	007K15890
17.	Chute Assembly (REP 4.8 Chute Assembly on page 4-103)	
18.	Duplex Harness Assembly	

Parts List 4.3 Front Frame (3 of 4)



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Parts List 4.3 Front Frame (3 of 4)

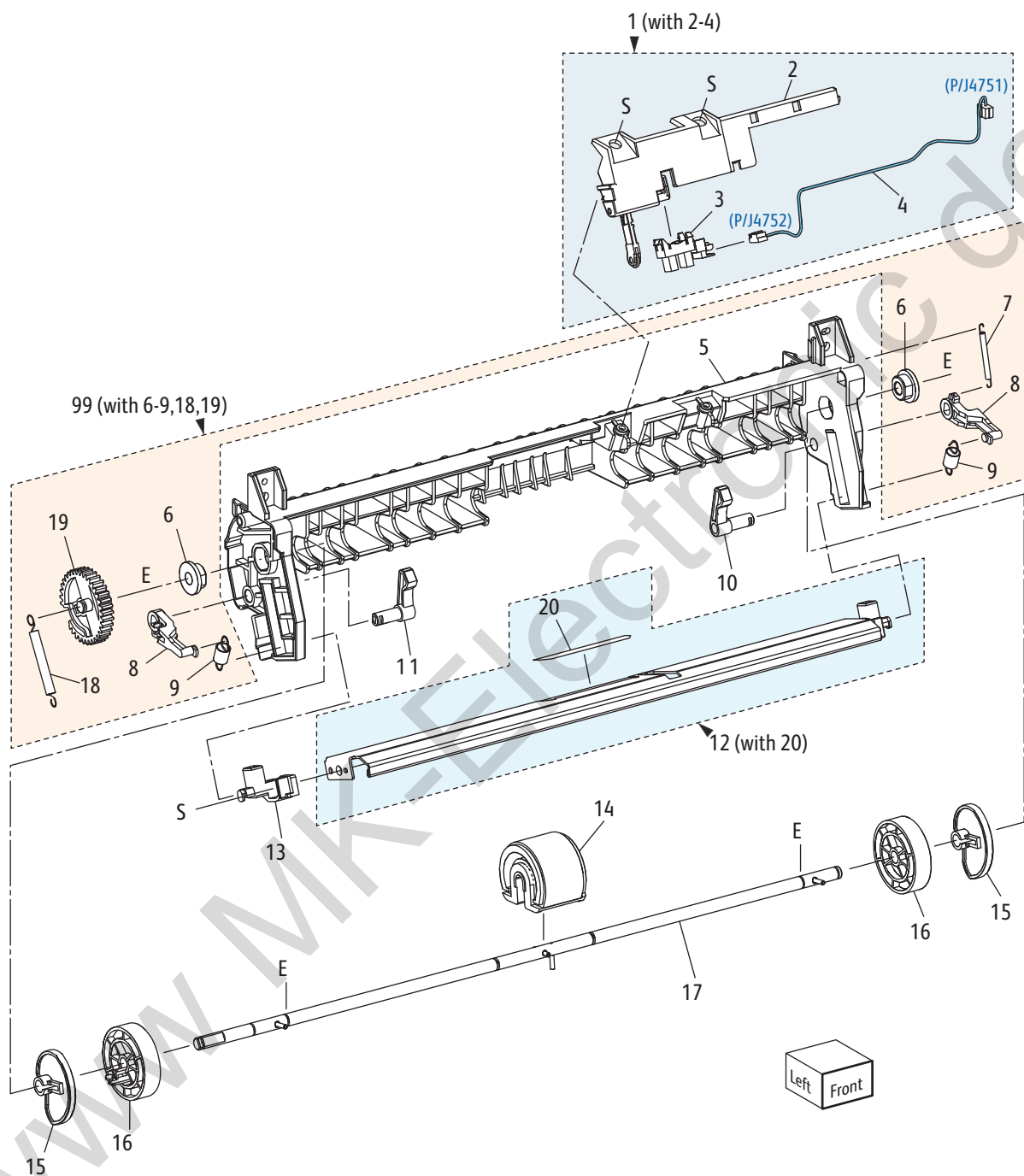
Item	Description	Part Number
1.	-----	
2.	Right CRU Fusing Lever	
3.	Left CRU Fusing Lever	
4.	Lever Spring	
5.	Resistor	
6.	Main Holder	
7.	Main Spring	
8.	FD Harness Cover	
9.	Connector Bracket	
10.	Bypass Tray Feed Solenoid (REP 4.9 Bypass Tray Feed Solenoid on page 4-104)	121K45700
11.	-----	
12.	Low Trans Chute	
13.	Turn Pinch Roller Assembly	
14.	-----	
15.	Turn Pinch Spring (silver)	
16.	-----	
17.	-----	
18.	Transfer Roller (2nd BTR Unit) (REP 4.10 Transfer Roller (2nd BTR Unit) on page 4-108)	604K78291
19.	-----	
20.	-----	
21.	-----	
22.	Top Harness Cover	
23.	Connector Cap	
24.	-----	
25.	Right Lever Base	
26.	Lever Pin	
27.	Lever Spring	
28.	2nd BTR Lever	
29.	Right Base Ground Plate	

Parts List

Parts List 4.3 Front Frame (3 of 4) (Continued)

Item	Description	Part Number
30.	Left Lever Base	
31.	Left Base Ground Plate	
32.	Turn Out Pinch Spring (light yellow)	
99.	E Pinch Roller Kit (with 13 x 4 pcs, 15 x 2 pcs, 32 x 2 pcs) (REP 4.11 Pinch Roller Kit on page 4-109)	

Parts List 4.4 Front Frame (4 of 4)

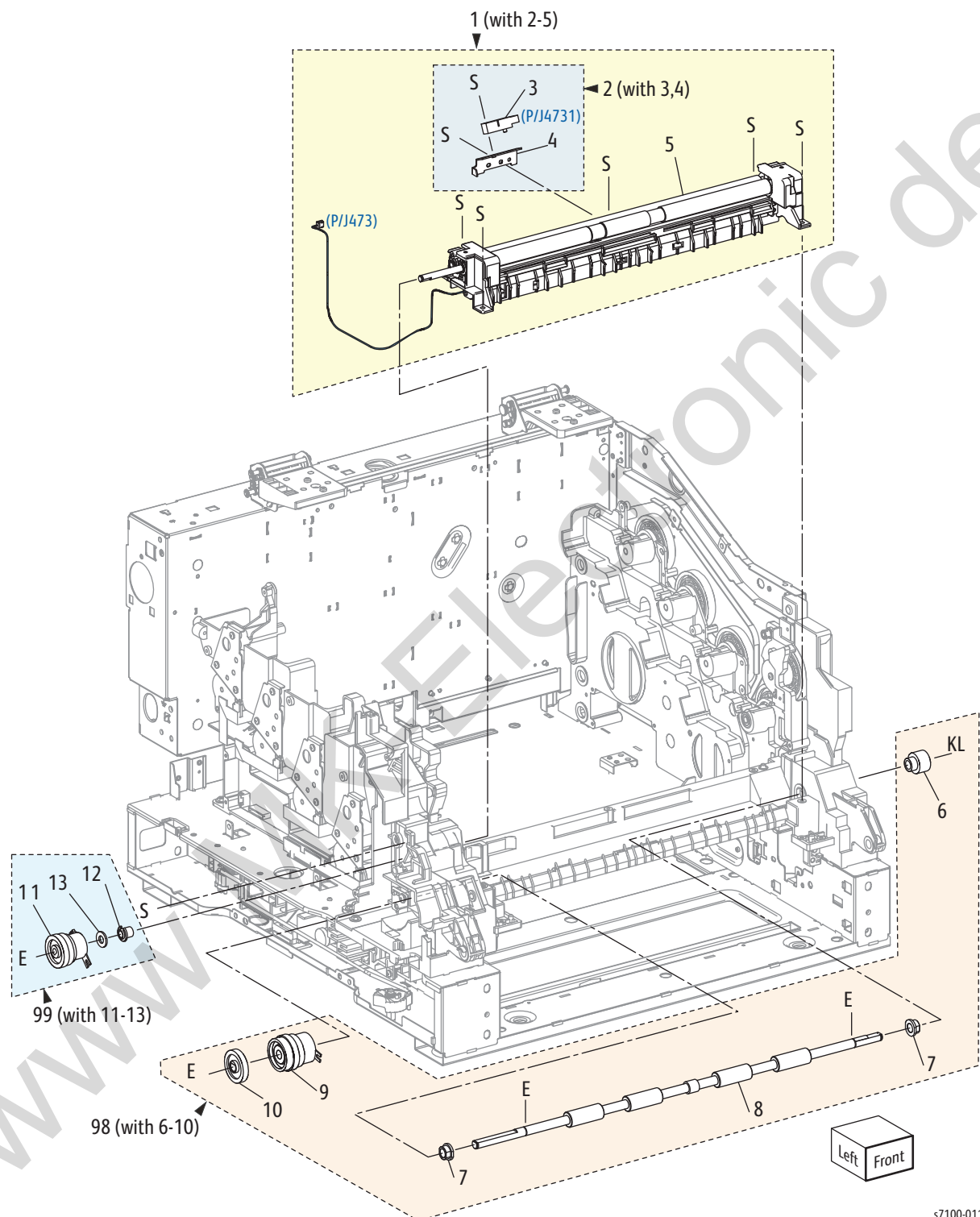


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Parts List 4.4 Front Frame (4 of 4)

Item	Description	Part Number
1.	Bypass Tray Sensor Bracket Assembly (with 2-4) (REP 4.12 Bypass Tray Sensor Bracket Assembly/ No Paper Sensor on page 4-110)	068K69191
2.	Bypass Tray Sensor Bracket	
3.	Bypass Tray No Paper Sensor (REP 4.12 Bypass Tray Sensor Bracket Assembly/ No Paper Sensor on page 4-110)	930W00113
4.	Bypass Tray Sensor Harness Assembly	
5.	Bypass Tray Feed Frame	
6.	Bypass Tray Feed Bearing	
7.	Out Earth 2 Spring	
8.	Bypass Tray Arm	
9.	Spring	
10.	Right Follower	
11.	Left Follower	
12.	Bypass Tray Bottom Plate Assembly (with 20)	
13.	Left Bypass Tray Holder	
14.	Bypass Tray Feed Roller Assembly (REP 4.13 Bypass Tray Feed Roller Assembly on page 4-112)	604K76890
15.	Bypass Tray Cam	
16.	Bypass Tray Core Roller	
17.	Bypass Tray Shaft Assembly	
18.	Bypass Tray Feed Spring	
19.	Bypass Tray Feed Gear	
20.	Bypass Tray Pad	
99.	Bypass Tray Gear & Arm Kit (with 6-9, 18, 19) (REP 4.14 Bypass Tray Feed Spring/ Feed Gear on page 4-113)	604K76870

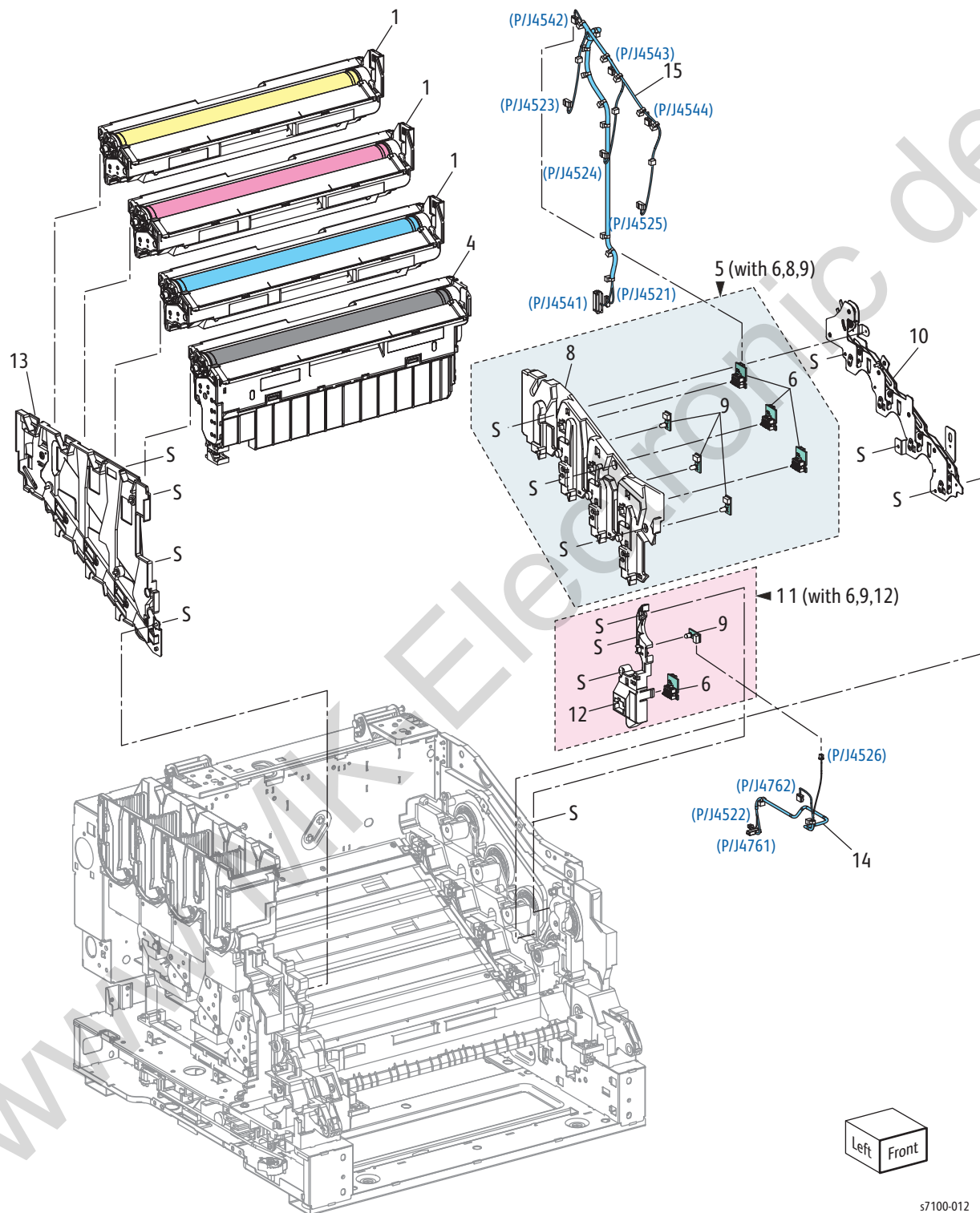
Parts List 5.1 Registration



Parts List 5.1 Registration

Item	Description	Part Number
1.	Registration Chute Assembly (with 2-5) (REP 5.1 Registration Chute Assembly on page 4-114)	054K41143
2.	Registration Sensor Assembly (with 3, 4)	
3.	Registration Sensor (REP 5.2 Registration Sensor on page 4-116)	130E89381
4.	Registration Sensor Plate	
5.	Chute Assembly	
6.	Turn Gear Assembly 17	
7.	Bearing	
8.	Bypass Tray Turn Roller (REP 5.3 Bypass Tray Turn Roller on page 4-117)	
9.	Turn Clutch Assembly (REP 5.4 Turn Clutch Assembly on page 4-119)	
10.	Bypass Tray Idle Gear	
11.	Registration Clutch Assembly (REP 5.5 Registration Clutch Assembly on page 4-120)	
12.	FRM Registration Bearing	
13.	Plain Washer	
98.	Bypass Tray Turn Roller Kit (with 6-10)	604K76910
99.	Registration Clutch Kit (with 11-13) (REP 5.5 Registration Clutch Assembly on page 4-120)	604K76900

Parts List 6.1 Xerographics

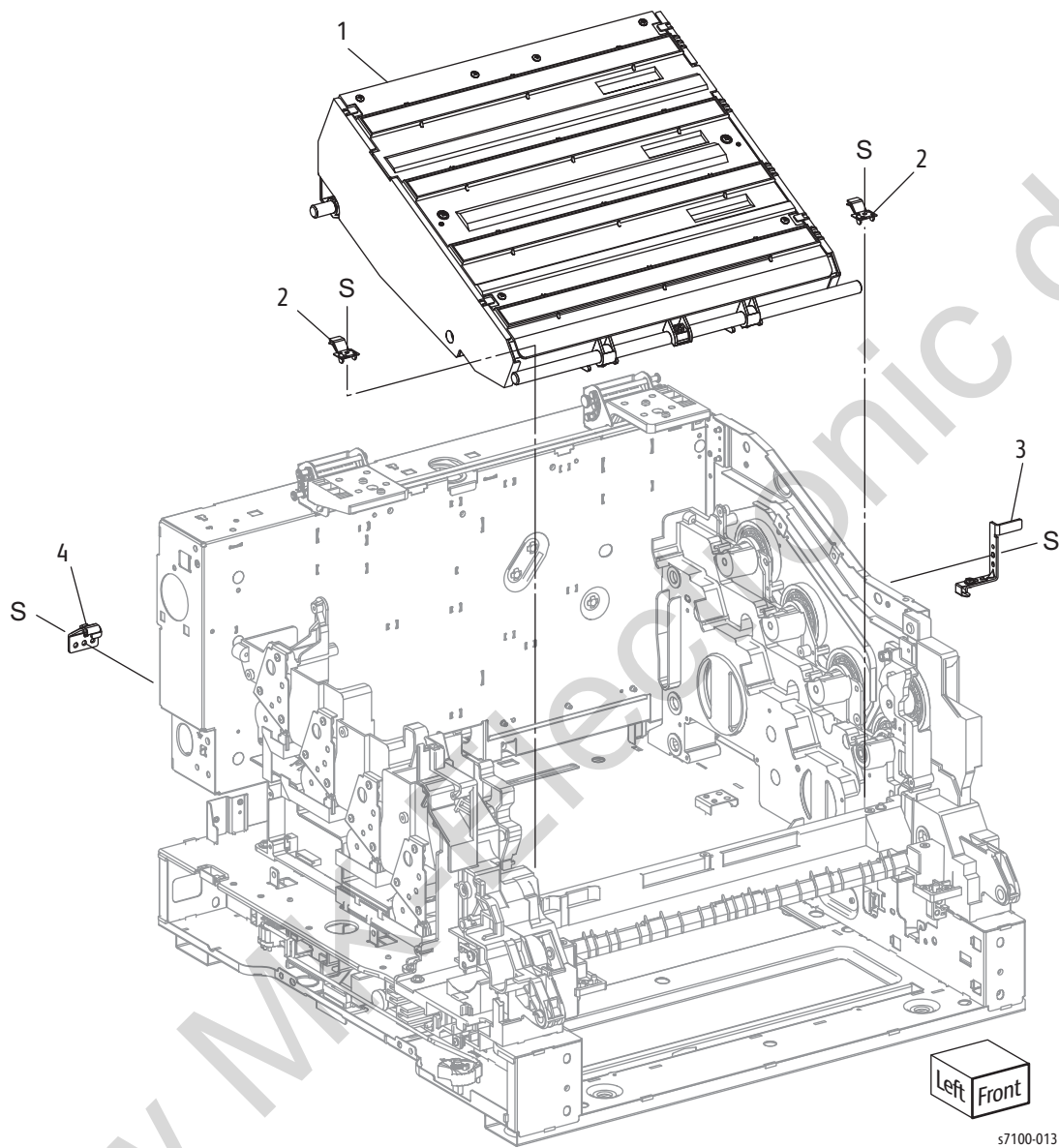


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Parts List 6.1 Xerographics

Item	Description	Part Number
1.	Imaging Unit (Y/ M/ C) (REP 6.0 Imaging Unit (Y/ M/ C/ K) on page 4-121)	See Supplies and Accessories
2.	-----	
3.	-----	
4.	Imaging Unit (K) (REP 6.0 Imaging Unit (Y/ M/ C/ K) on page 4-121)	See Supplies and Accessories
5.	Right Imaging Unit Guide Assembly (with 6, 8, 9) (REP 6.1 Right Imaging Unit Guide Assembly on page 4-123)	032K08280
6.	Imaging Unit CRUM Connector Assembly (REP 6.2 Imaging Unit CRUM Connector Assembly on page 4-124)	113K83410
7.	-----	
8.	Right Imaging Unit Guide	
9.	Erase PWB Assembly	
10.	Right Latch Assembly (REP 6.3 Right Latch Assembly on page 4-126)	003K87760
11.	Imaging Unit Guide Assembly (K) (with 6, 9, 12) (REP 6.4 (K) Imaging Unit Guide Assembly on page 4-128)	032K06610
12.	Imaging Unit Guide (K)	
13.	Left Imaging Unit Guide Assembly (REP 6.5 Left Imaging Unit Guide Assembly on page 4-129)	
14.	CRUM X Harness Assembly (K)	
15.	CRUM X Harness Assembly (Y/ M/ C)	

Parts List 7.1 ROS (Laser Unit)



Parts List 7.1 ROS (Laser Unit)

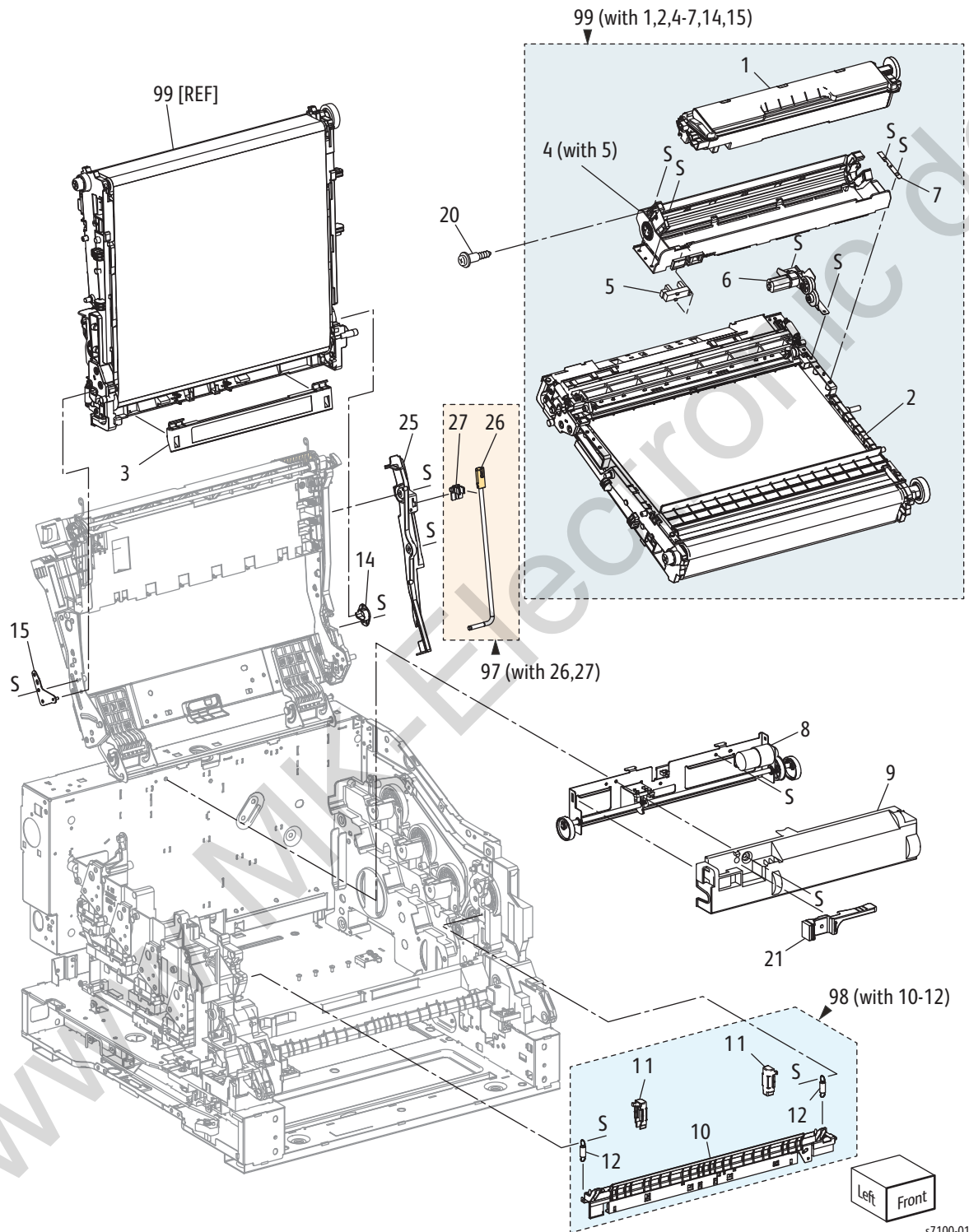
Item	Description	Part Number
1.	ROS Assembly (Laser Unit) (REP 7.1 ROS Assembly (Laser Unit)/ Front Spring Assembly/ Right Rear Spring Assembly/ Left Rear Spring Assembly on page 4-130)	062K21146
2.	Front Spring Assembly	
3.	Right Rear Spring Assembly	
4.	Left Rear Spring Assembly	



Parts List 8.1 Development

Item	Description	Part Number
1.	Toner Cartridge Assembly (Y) (REP 8.0 Toner Cartridge Assembly (Y/ M/ C/ K) on page 4-136)	See Supplies and Accessories
2.	Toner Cartridge Assembly (M) (REP 8.0 Toner Cartridge Assembly (Y/ M/ C/ K) on page 4-136)	See Supplies and Accessories
3.	Toner Cartridge Assembly (C) (REP 8.0 Toner Cartridge Assembly (Y/ M/ C/ K) on page 4-136)	See Supplies and Accessories
4.	Toner Cartridge Assembly (K) (REP 8.0 Toner Cartridge Assembly (Y/ M/ C/ K) on page 4-136)	See Supplies and Accessories
5.	Developer Housing Assembly (Y) (REP 8.1 Developer Housing Assembly (Y/ M/ C/ K) on page 4-137)	604K58515
6.	Developer Housing Assembly (M) (REP 8.1 Developer Housing Assembly (Y/ M/ C/ K) on page 4-137)	604K58525
7.	Developer Housing Assembly (C) (REP 8.1 Developer Housing Assembly (Y/ M/ C/ K) on page 4-137)	604K58535
8.	Developer Housing Assembly (K) (REP 8.1 Developer Housing Assembly (Y/ M/ C/ K) on page 4-137)	604K58545
9.	Right Hand HV Guide Assembly (REP 8.2 Right Hand HV Guide Assembly on page 4-142)	
10.	Waste Auger Assembly (Trickle Guide) (REP 8.3 Waste Auger Assembly (Trickle Guide Assembly) on page 4-144)	604K79620
11.	-----	
12.	Dispense Guide Assembly (with 13, 14, 16, 18) (REP 8.4 Dispense Guide Assembly on page 4-148)	094K93340
13.	Toner CRUM Connector Assembly (REP 8.5 Toner CRUM Connector Assembly on page 4-151)	113K83410
14.	Toner Cover Interlock Switch Assembly	
15.	Dispense Motor Assembly (REP 8.6 Dispense Motor Assembly on page 4-152)	127K59941
16.	Toner Cartridge Interlock Switch Plate	
17.	MCU Plate (REP 8.7 MCU Plate on page 4-154)	
18.	Toner CRUM Harness Assembly	
19.	Dispense Harness Assembly	
98.	Toner Cover Switch Kit (with 14,16) (REP 8.8 Toner Cover Switch Kit on page 4-158)	604K59152

Parts List 9.1 Transfer



s7100-015

Parts List 9.1 Transfer

Item	Description	Part Number
1.	Waste Cartridge (Waste Toner Box Assembly)	See Supplies and Accessories
2.	IBT Belt Assembly	
3.	IBT Cleaner Cover Assembly (REP 9.2 IBT Belt Cleaner Cover Assembly on page 4-160)	848K41820
4.	Waste Cartridge Guide Assembly (with 5) (REP 9.3 Waste Cartridge Guide Assembly on page 4-162)	
5.	Waste Cartridge Full Sensor (REP 9.4 Waste Cartridge Full Sensor on page 4-164)	
6.	IBT Cleaner Motor Assembly (REP 9.5 IBT Cleaner Motor Assembly on page 4-166)	
7.	Front Guide Plate	
8.	IBT Retract Cam Assembly (REP 9.6 IBT Retract Cam Assembly on page 4-168)	008K92071
9.	Cam Cover (REP 9.7 Cam Cover on page 4-170)	
10.	CTD Sensor Assembly	
11.	Spring Cap	
12.	CTD Hold Spring	
13.	-----	
14.	Right IBT Holder	
15.	Left IBT Holder	
16.	-----	
17.	-----	
18.	-----	
19.	-----	
20.	Flange Screw	
21.	ROS Cleaner Assembly	
22.	-----	
23.	-----	
24.	-----	
25.	Top Right Guard Frame (REP 9.8 Top Right Guard Frame/ Holder Stand Bar on page 4-172)	
26.	Stand Bar Assembly	